

## STEP COVER CAT CT660

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### ***Installation Procedure:***

1. Remove plastic from around lower square holes.
2. Assemble angle brackets using the supplied carriage bolts, washers and locknuts. Align so that they face each other. Tighten to the point where they will not rotate, but slide.
3. Remove the 2 rear and front outer step bolts as well as the release lanyard bolt and set aside.
4. Carefully slide the panel in-between the step and the brackets until the mounting slots of the cover line up with the holes in the step brackets.
5. Reach in behind the panel and push the angle brackets against the step brackets. Using a marker, transfer the mounting holes to the step brackets.
6. Set the step cover aside.
7. Drill a 25/64" hole at the center of each marked point.
8. Using a 1/4-20 insert gun, or the supplied tool, install a 1/4-20 insert in both step brackets from the outside-in.
9. Remove the plastic from the face that will sit below the step. Carefully slide the cover back in place. Place a nylon washer above and below the step cover, between the step and the step bracket. This will ensure that there is no contact between the stainless and the aluminum and prevent oxidization.
10. Re-attach the step bolts.
11. Attach the angle brackets to the step brackets, using the supplied 1/4-20 x 3/4" bolt, lockwasher and washer.
12. Tighten the angle brackets to the cover.
13. Attach the supplied long bracket between the step cover and the lanyard bracket with the hardware set aside in step 3.
14. Attach the long bracket to the back of the step cover using the supplied 1/4-20x3/4" carriage bolt, washer and locknut.
15. Remove the protective plastic and clean with glass cleaner, if necessary.

