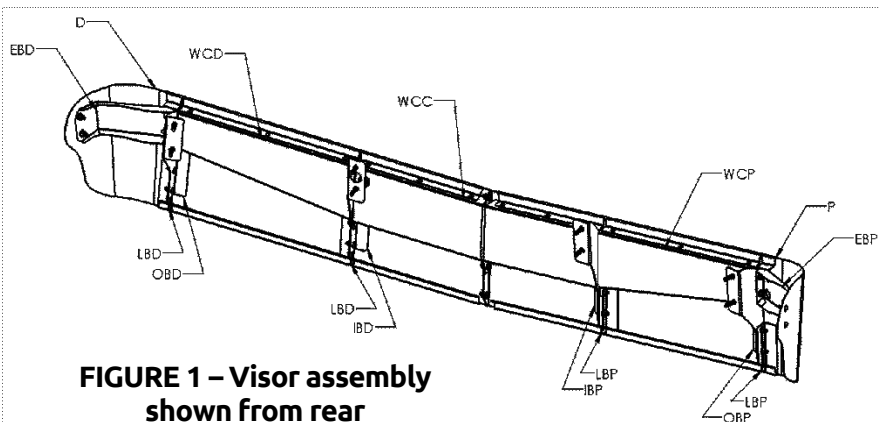


SUN VISOR Mack Anthem



**FIGURE 1 – Visor assembly
shown from rear**

QTY	Bracket	Description
1	IBD	Inner Bracket for Drivers side
1	IBP	Inner Bracket for Passengers side
1	OBD	Outer Bracket for Drivers side
1	OBP	Outer Bracket for Passengers side
2	LBD	Lower Bracket Drivers Side
2	LBP	Lower Bracket Passengers Side
1	WCBD	Wire Cover Bracket Drivers Side
1	WCBP	Wire Cover Bracket Passengers Side

INSTALLATION INSTRUCTIONS:

- Remove factory visor
 - Remove (2) bolts from top and (5) bolts from bottom with 8mm socket to remove skin.
 - Remove (8) M8 bolts from OE visor frame to fully remove visor. Retain the (8) M8 bolts for assembly of new visor.
 - Disconnect wiring and set visor aside.
- Assemble the Lower Brackets (LBD & LBP) to the Inner and Outer brackets (IBD/IBP & OBD/OBP). Leave bolts loose enough that the brackets can still slide freely. Note the direction of insertion of these bolts. Install flat washers with locknuts.
- Attach the Lower Brackets to the Outer Brackets with (2) carriage bolts, flat washers, and hex lock nut. (FIGURE 2).

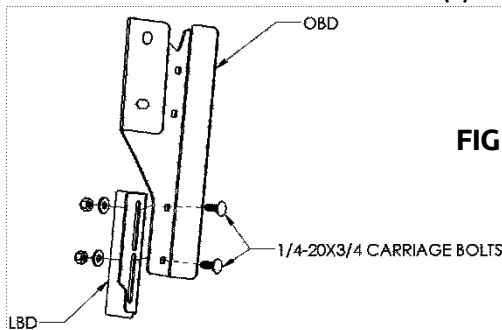


FIGURE 2 – Outer bracket, driver side shown

- Attach the Lower Brackets to the Inner Brackets with (1) carriage bolt, flat washer, and hex lock nut in the **bottom** hole only. (FIGURE 3).

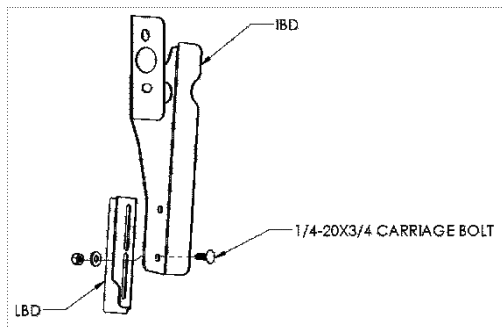


FIGURE 3 – Inner bracket, driver side shown

5. Install grommet in the side of each Inner Bracket sub-assembly (FIGURE 4).

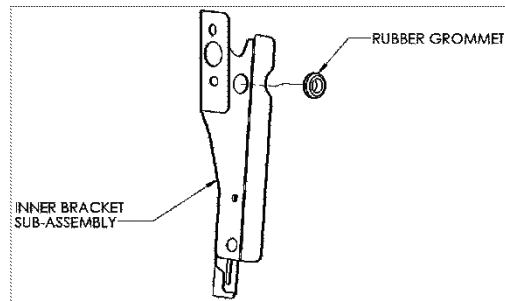


FIGURE 4 – Inner bracket, driver side shown

6. Remove plastic film from flanges on the Wire Covers.

7. Install grommet in the hole in Center Wire Cover (FIGURE 5)

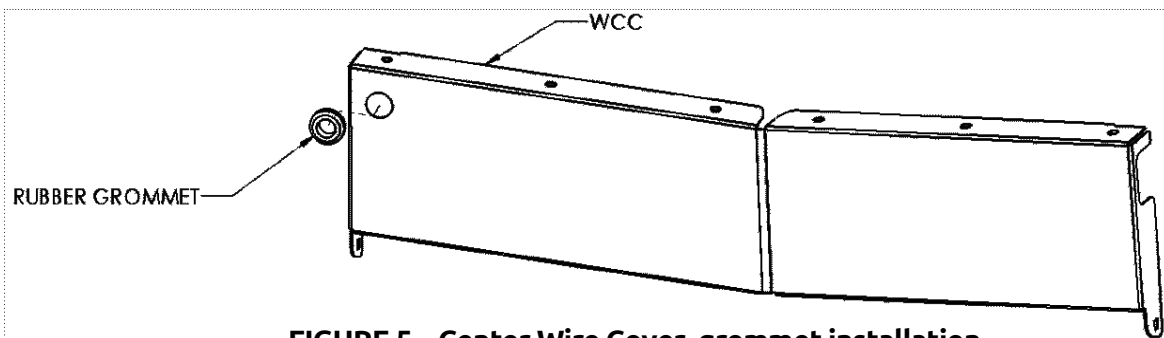


FIGURE 5 – Center Wire Cover, grommet installation

8. Using Loctite on bolts, install the Wire Cover Brackets (WCBP & WCBP) to the Center Wire Cover with the supplied 10-32x1/2" truss head bolts and flat washers. Leave bolts loose so that the brackets can move freely. (FIGURE 6)

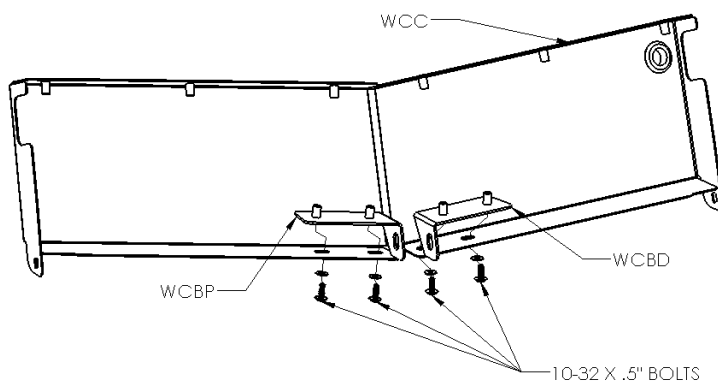


FIGURE 6 – Center Wire Cover, Wire Cover Bracket installation, shown from front view

Install Brackets, Wire Covers, and Harness

1. Apply a liberal amount of silicone to the factory nutserts and OE wire grommet (inside grommet hole, and under grommet edges).
2. Mount the inner and outer bracket assemblies (IBD/IBP & OBD/OBP) using the OE M8 bolts. Don't fully tighten. (FIGURE 7)

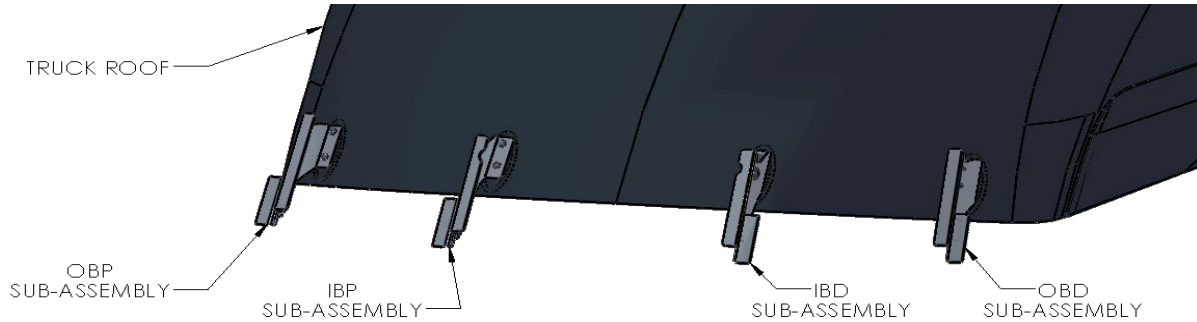


FIGURE 7 – Brackets mounted to truck, shown from front view

3. Install Center Wire Cover between inner brackets. Slide up from bottom and hold in place with a carriage bolt through the lower mounting holes. (FIGURE 8)

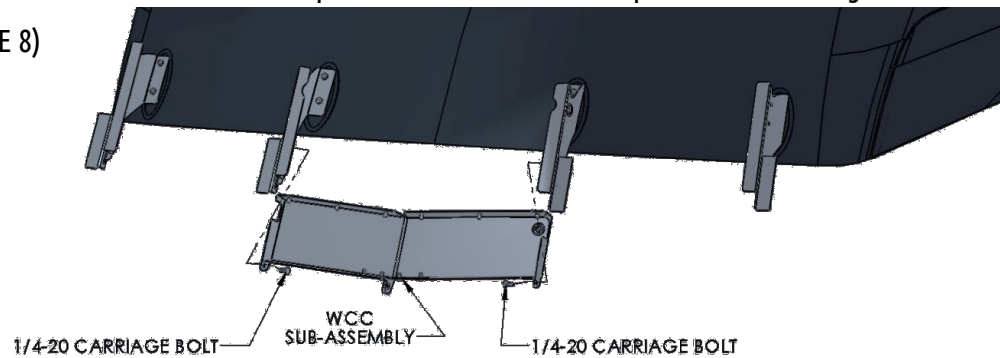


FIGURE 8 – Center Wire Cover, shown from front view

4. Install driver and passenger Wire Covers (WCD/WCP) using 1/4-20 carriage bolts supplied through bottom hole and the inner brackets securing Center Wire Cover. (FIGURE 9)
5. Install (2) 1/4-20 carriage bolts through the outer holes to connect to outer brackets.
6. Install outer End Brackets (EBD/EBP) using 1/4-20 carriage bolts, flat washer, and hex lock nut. Leave hardware loose for adjustment.

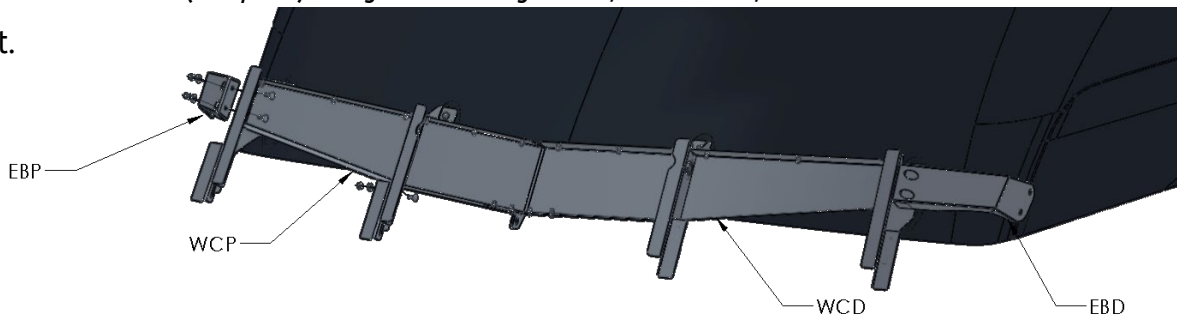


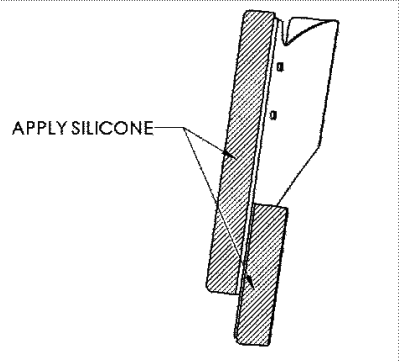
FIGURE 9 – Driver/Passenger Wire Covers and Ear Brackets, shown from front view

7. Connect supplied harness to factory harness and route through grommets, bringing bullet plugs out to final light location. If necessary, bundle and zip-tie extra wire together. There should be (3) sets of bullet plugs between the Inner and Outer brackets.

Install Visor Skin

1. Apply a generous amount of silicone to the face of each bracket sub-assembly (FIGURE 10).

FIGURE 10 – Bracket sub-assembly, silicone application, shown from front view



2. Move the lower sliding bracket as far up as it will go.
3. Working with one side at a time, route bullet plugs through the light holes.
4. Slide visor skin from top of brackets down, aligning slots with brackets. Make sure visor skins slide all the way down. Avoid pinching wires.
5. When visor half is fully seated, extend lower slide brackets to lock visor skin in place.
6. Install (3) 1/4-20 hex head bolts through center flanges of visor skins. Use a flat washer on each side, and secure with locknut. (FIGURE 11).

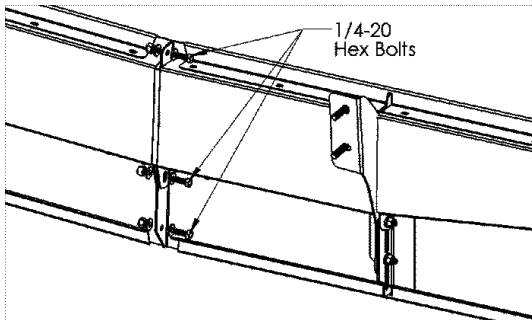


FIGURE 11 – Center bolts, shown from rear view

7. With the Lower Brackets (LBD/LBP) in their fully extended position, tighten both bolts on each Lower Bracket.
8. Peel plastic around outer End Bracket bolt holes, and fasten visor skin to End Brackets with the supplied 1/4-20 truss head bolts, flat washers and hex lock nut (FIGURE 12).

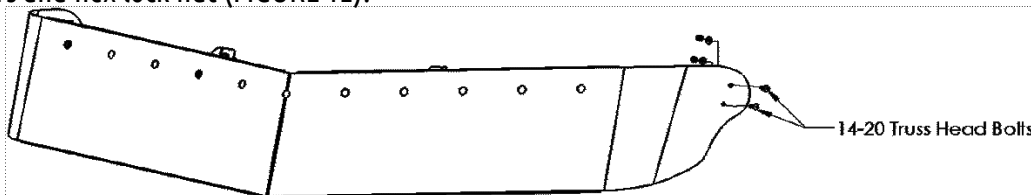


FIGURE 12 – End Bracket bolts

9. Using Loctite on bolts, install 10-32 bolts with washers into the wire covers. Use (3) bolts and washers in each of the outer (driver/passenger) wire covers, and (6) bolts and washers in the center wire cover. (FIGURE 13)

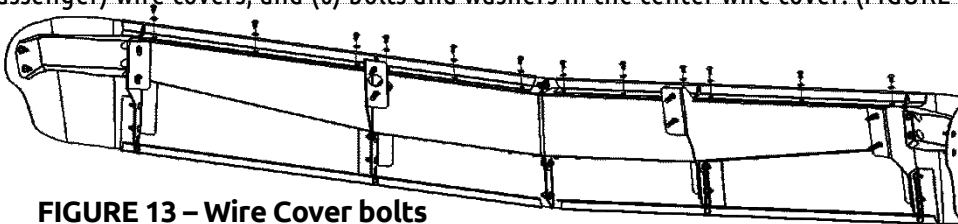


FIGURE 13 – Wire Cover bolts

10. Connect lights to harness and fasten to visor using #8 x 3/8 stainless steel screws supplied.
11. Fully tighten all fasteners
12. Peel remaining plastic and clean with glass cleaner as necessary.