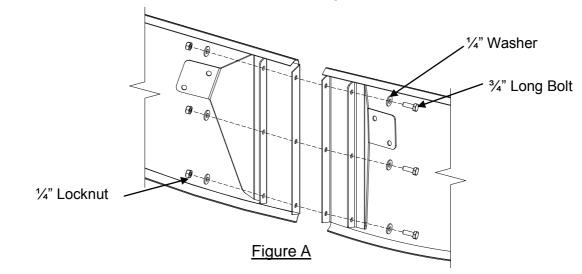


## SUNVISOR PETERBILT STANDARD CAB 02+

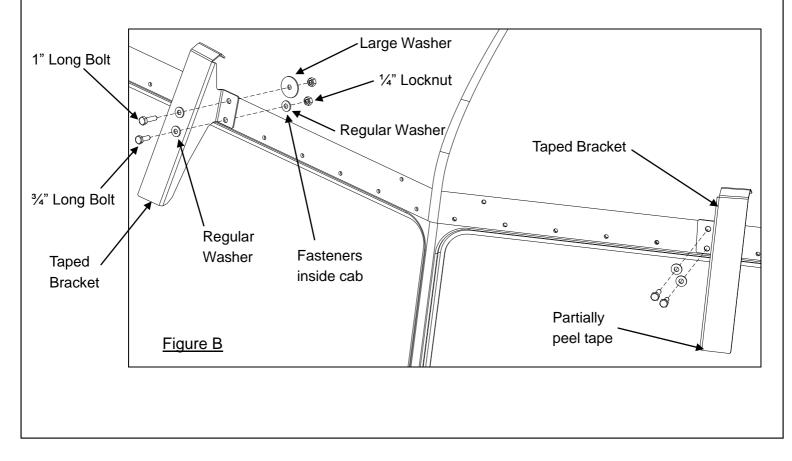
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## Installation Procedure:

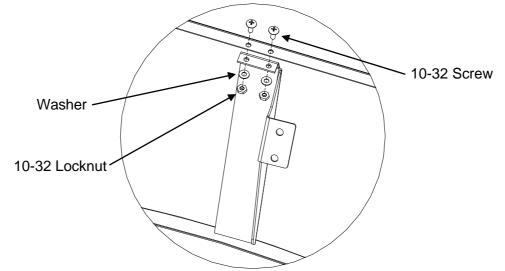
- 1. Remove existing OEM stainless steel sunvisor and set aside fasteners.
- 2. Remove OEM visor brackets by drilling through huck bolts. 1<sup>st</sup> use 1/8" drill bit, then follow with ¼" drill bit
- 3. In the interior, remove both storage shelf inserts located on the upper console (4 screws in each)
- 4. Clean back side of sunvisor with alcohol as indicated in 2 sided tape instructions
- 5. Assemble center brackets and visor halves as shown in Figure A



6. Fasten remaining 2 brackets to the cab as shown in Figure B. Do not tighten fully. Use silicone in holes of cab to create a watertight seal. Peel approximately one inch of tape from brackets.



- 7. Fasten center bracket/sunvisor assembly to the cab with fasteners oriented in the same manner as shown in Figure B. Do not tighten fully. Use silicone in holes of cab to create a watertight seal.
- 8. Fasten taped brackets to visor halves as shown in Figure C



- 9. Fasten the ends of the sunvisor into the side of the cab with the fasteners set aside in step 1. Do not tighten fully allowing for adjustment.
- 10. Remove remaining 2 sided tape from brackets and clamp taped surface of brackets to visor. To ensure proper adhesion allow for enough curing time.
- 11. Fully fasten brackets to the cab and visor ends into side of cab.