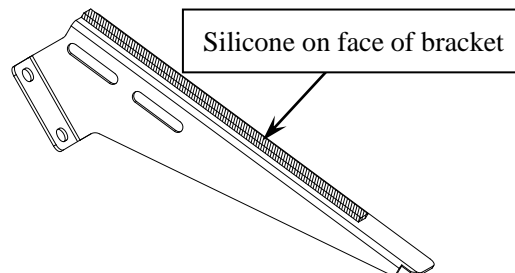


Installation Procedure:

1. Remove the factory visor, saving the end bolts for use with the new visor.
2. Drill out the rivets on the existing brackets first, using a 1/8" drill bit, followed by a 1/4" drill bit.
3. In the interior, remove both of the storage shelf inserts located on the upper console (4 screws in each).
4. Attach slide locking brackets onto the cab brackets, leaving the hardware loose for later tightening once secured under the visor hem.
5. Ensure that the brackets fit effortlessly into the notches in the hems on the visor panels.
6. Apply a generous amount of silicone caulking to the roof holes. Then attach the new brackets to the old bracket locations, using the supplied 1/4x1" bolts and flat washers.
7. The new stainless steel brackets are marked according to where they go, their positions are as follows:
 - D – Driver side bracket
 - P – Passenger side bracket
 - CD – Centre bracket, driver side
 - CP – Center bracket, passenger side
 - LD – Locking bracket, drivers side
 - LP – Locking bracket, passenger side
8. Apply supplied silicone generously to the brackets along the face where the visor will be in contact with them, as shown in the below picture.



9. Remove plastic film from hem and flange of visor panel.
10. Slide visor panel onto brackets at the bottom ensuring that the brackets are in the notches of the hem.
11. Loosely install the end bolts.
12. Install the hardware for the center brackets ensuring that the visor flange is pinched between the driver and passenger side center brackets. Leave hardware loose for later adjustment.
13. Ensuring that the brackets are properly seated in the notches along the bottom hem of the visor, push the locking bracket as far as possible into the notches on the top hem and tighten the hardware for the locking bracket.
14. Once the placement and alignment of the visor has been achieved, tighten the center brackets to the cab and all the hardware along the pinch point.
15. Tighten remaining cab brackets.
16. Peel the plastic from under the bolt heads and tighten the end bolts
17. Remove the protective plastic and clean with glass cleaner, if necessary.